

T-REX TRUCK PRODUCTS INC.

20130

(16130P)

88-93 GMC

TRUCK

BILLET INSERT

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(16130P)

88-93 GMC

TRUCK

BILLET INSERT

88-93 GMC Truck / 92-93 Suburban

Tools Required:

Die Grinder with Cut-off Wheel or Jigsaw
Drill
1/8" Drill Bit
Pop Rivet Gun
File or Sand Paper

Hardware / Parts Included:

1 - Billet Insert (17 Bars)
8 - 1/8" Pop Rivets

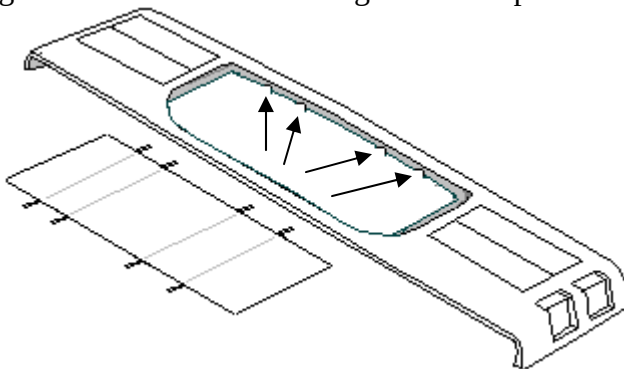
Read and understand instructions before attempting installation

Step 1.

Remove grille shell from the vehicle. Apply masking tape to the face of the grille to prevent scratching. Place the factory grille face down on a table.

Step 2.

Carefully cut the center bars out of the factory grille. Do not cut the inside ring around the opening. Sand or file the edges smooth. Center the insert behind the opening. Now cut a 1/4" notch where each dowel contacts the opening on top and bottom. This will allow the billet insert to sit flush to the face of the grille. The arrows in the diagram below point to the area needed to be notched on top.



Step 3.

Note the holes in the four dowels on top and bottom. Center the billet in the factory grille. Drill a 1/8" hole through the plastic and into each dowel (**Be sure you are drilling in the correct location**). Fasten a rivet through each hole to secure the billet insert in place.

Step 4.

Re-install the grille shell back on the vehicle. *Thank you for purchasing a T-Rex Billet Grille.*