

20162

00-05 CHEVY

IMPALA

BILLET INSERT



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Tools Required:

Phillips & Slotted Screw Drivers
Needle Nose Pliers
Drill

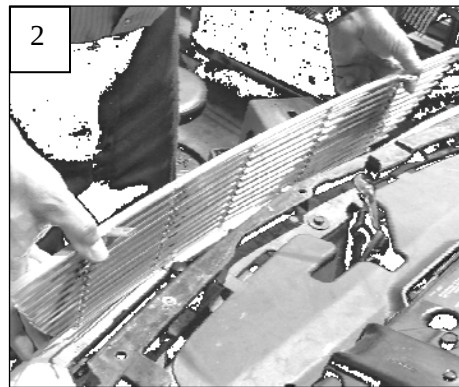
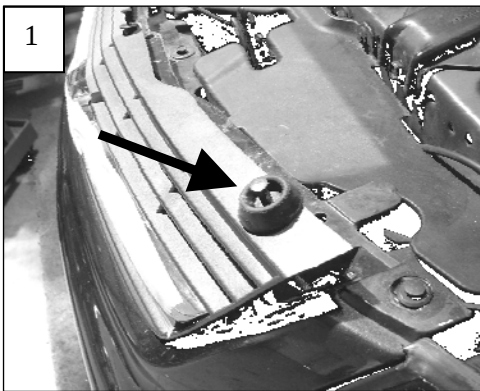
Parts list:

- 1 Billet Insert (18 bars)
- 2 #8 x 3/4" Self Drill Screws

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the five plastic fasters along the top of the grille. Two retain the bumper cover to the core support; two retain the grille and rubber hood stops (1). Gently pull the grille assembly forward and remove the two serrated lock nuts retaining the grille to the bumper cover (on each end of the factory grille). Use needle nose pliers to remove; these nuts will not be re-used. Pull the grille up and remove. Re-install the plastic fasteners and hood stops.



Step 2.

Test fit the grille in place; slide the lower tabs into the factory grille mounting holes (2). Push the grille back and hold in place; the upper mounting tabs mount to the core support. Slowly close the hood; check the clearance to the hood. It may be necessary to slightly bend the brackets to achieve the proper fit. Secure the upper brackets with the self drilling screws. *Thank you for purchasing a T-Rex billet grille.*

2/17/06