



20184

**95-02 CADILLAC
EL DORADO
BILLET INSERT**

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**95-02 Cadillac El Dorado
BILLET INSERT**

Tools Required:

Phillip Screw Driver
Socket & Ratchet Set
Drill & 1/8" Drill Bit
Matt Black Spray Paint

Parts List:

1 Billet Insert (15 Bars)
6 #8 x 3/4 Phillip Screws
6 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Pop the hood and remove the grille shell from the vehicle. Apply masking tape to the chrome and painted area of the grille to prevent scratching.

Step2

The grille shell has a center that must be removed. Separate the center from the grille shell. Unfasten the four molded clips along the top and bottom. There are four vertical support bars in the center of the grille shell. Apply a light coat of black spray paint if these bars are painted.

Step3

Test fit the billet into the opening. The mounting tabs align with the plastic molded to the grille. It may be necessary to slightly bend the brackets so they sit against the plastic correctly. Use a pen to mark the mounting holes. Drill a 1/8" hole at each tab. Use the #8 screws and flat nuts to secure the billet to the grille shell.

Step4

Re-Install the grille shell assembly back onto the vehicle.

Thank you for purchasing a T-Rex billet grille. 6/13/06