

20185

**04-09 CADILLAC
*SRX INSERT***



20185

**04-09 CADILLAC
*SRX INSERT***

04-09 Cadillac SRX BILLET INSERT

Tools Required:

Phillip Screw Driver
5/16" Wrench
Drill & 1/16" Drill Bit
Razor Knife

Parts List:

1	Billet Insert (15 Bars)	4	#6 Flat Washers
2	#8 x 3/4 Phillip Screws	4	#6 Nylon Lock Nuts
2	#8 U-Nuts		
4	6-32 x 1.5 Machine Screw		

Read and understand instructions before attempting installation

Step 1.

Remove the four plastic fasteners holding the grille shell to the header panel. Now remove the four plastic fasteners on each end of the grille. Unfasten the three clips holding the wire loom to the grille shell. Remove the grille shell from the vehicle. The factory grille will not be re-used.

Step2

Note the plastic lip along the bottom of the opening. Use a razor to trim approximately a 2 ½" length off of each end of the opening (shaded area in the diagram). This will allow the retaining bracket on the billet to sit just behind the edge of the opening on each side. Place a U-nut on the upper mounting bracket in each corner. Test fit the billet into the opening. Make sure the retaining brackets are behind the opening.



Step3

If the vehicle is a lighter color; apply a light coat of black spray paint to hide the plastic lip. Note the four brackets along the bottom of the billet insert. Mark the bracket holes to the plastic lip along the bottom. Remove the insert. Drill a 1/16" hole at each mark. Re-install the billet and install the #8 screws in each corner (to the #8 U-nuts). Attach the lower mounting brackets using the machine screws and nylon lock nuts. Re-attach the wire loom clips to the back of the machine screws. Use some high quality double-sided tape if re-installing the factory emblem onto the billet insert. ***Thank you for purchasing a T-Rex billet grille. 6/13/06***