

20277

**98-04 CHEVY
S-10 & Blazer**

**FULL FACE
BILLET GRILLE**



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NOTE: Billet Grille Replaces Entire Grille Shell

Tools Required:

7/16" Socket & Ratchet
7/16" Wrench
Drill
1/8" Drill bit
1/4" Drill Bit
Phillips Screwdriver

Hardware / Parts Included:

1 - Billet Grille (31 bars)
8 - 1/4-20 x 3/4 Bolts
16- 1/4 Flat Washers
8 - 1/4 Lock Washers
8 - 1/4 Nuts
4 - #8 x 3/4 Phillip Screws

Read and understand instructions before attempting installation

Step 1.

Remove the grille shell from the vehicle. Remove the lower turn signals from the grille (these will be attached to the billet insert).

Step 2.

Align both turn signals in the lower corner of the billet grille so they are flush with the face of the billet grille. Note the plastic tabs on the back of each turn signal; these should line up with the two brackets welded to the grille (one short & one long). Now mark where the holes line up to the brackets and drill a 1/8" hole in each. Now secure the signals using the #8 screws and tighten. This will hold them in place.

Step 3.

Now position the grille on the vehicle by placing both ends under the headlights and pushing the grille back until it is flush with the headlights and the brackets line up to the header panel.

Step 4.

There are two upper brackets and two lower brackets that need to be drilled and bolted to the header panel. It may be necessary to slightly bend these by hand to ensure the grille fits correctly. Be sure the grille is aligned and drill a 1/4" hole at the lower brackets. Now fasten them using the 1/4" x 20 bolts, nuts and washers. Now drill a 1/8" hole at the upper brackets and install the two #8 screws. Be sure all the fasteners are tight. Installation is now complete. ***Thank you for purchasing a T-Rex Billet Grille.***