

20280

02-09 CHEVY
trailblazer
BILLET INSERT



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BILLET INSERT

2002-2005 CHEVY TRAILBLAZER (ALL) 2006-2009 CHEVY TRAILBLAZER LS (ONLY)

Tools Required:

5/16" Nut Driver or just Pliers
Phillip Screw Driver
Drill w/ 1/8" Drill Bit

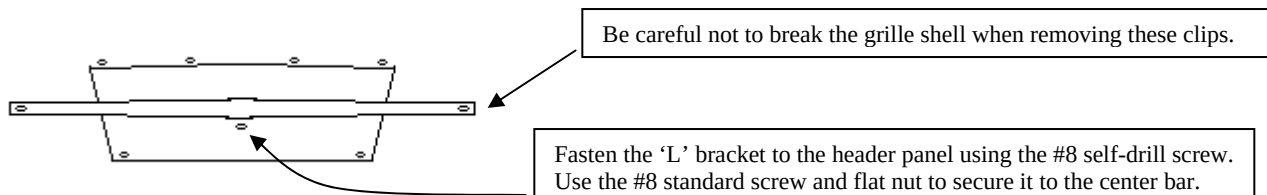
Parts list:

1 Upper Billet Insert (10 bars)
1 Lower Billet Insert (7 bars)
9 #8 x 3/4 Self Drill Screws
1 #8 Phillip Screw
1 #8 Flat Nuts
1 "L" Bracket

Read and understand instructions before attempting installation

Step 1.

Remove the grille shell from the vehicle; unfasten the nine mounting clips on the rear of the grille shell as pictured in the diagram below.



Step 2.

Place the grille shell face down on a workbench. You need to separate the center cross bar from the grille (painted or chrome) from the upper and lower gray mesh inserts. Remove the four nuts holding the center bar to the gray grille. Remove the bowtie and set it aside for now. Separate the center cross bar and gray grille. Discard the gray grille. Refit the center bar on the vehicle. Fasten the "L" shaped bracket to the center cross bar just behind the bowtie emblem area using the #8 screw and flat nut. Now use a self-drill the screw to secure it to the header panel.

Step 3.

Place the **lower** billet insert into the recess (**Make sure it is flush with the turn signals and the center cross bar**). Drill and fasten the two outer brackets to the inside edge of the header panel with the #8 screws. Do not drill the two inner brackets; these are for support only. Now place the **upper** billet in the opening above the center bar. **Align it so it is flush with the headlights and center bar**. Drill and fasten the four brackets on top to the header panel with the #8 screws. Make sure all the hardware is tight.
Thank you for purchasing a T-Rex billet grille. 12/30/05