

20420

97-03 DODGE

DAKOTA

**4 PC. BILLET
BILLET INSERT**



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97-03 DODGE DAKOTA / DURANGO

Tools Required:

Phillips Screw Driver
Die Grinder
Drill

Hardware / Parts List (bolt-on):

4 - Billet Inserts (6 bars each)
12- #8 x 3/4 Screw (w/ #6 Head)
12- #8 "U" Nuts

Read and understand instructions before attempting installation

Note: After installation; Opening the hood will require the use of a long screw driver or similar tool to insert in between the bars of the billet grille to release the hood latch.

Step1

Remove the factory grille from the vehicle and place it face down on a workbench. The factory grille has two plastic inserts. These inserts are spot welded (melted) in place. Break or grind the welds with a die grinder. Then remove the two inserts by hand.

Step2

From the front of the grille shell, match the billet inserts to the openings. Note the three tabs on each insert. From the rear of the shell, place a "U" nut at each tab. Align them with the holes in the tabs. Now drill a 1/8" hole at each "U" nut.

Step3

Place each insert back in the shell. Now fasten each insert using the screws.

Step4

Now re-install the grille shell back on the vehicle. Your installation is now complete.

Thank you for purchasing a T-Rex billet grille.