

20461

02-05 DODGE

RAM / sport

1PC. FULL OPEN

BILLET INSERT

CUT DESIGN



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Tools Required:

Phillip Screw Driver

Drill

1/8" Drill Bit

Small Hammer

1/16" Center Punch

Die Grinder or Cutting Tool

File or Sand Paper

Hardware / Parts List (bolt-on):

1 - Billet Insert (30 bars)

8 - #8 x 3/4 Phillip Screws

8 - #8 Flat Nuts

Read and understand instructions before attempting installation

Step1

Identify the hardware from the parts list. Remove the factory grille from vehicle.

Step2

The factory chrome grille has two rectangle plastic inserts held in by plastic rivets. Knock the center pin out of each rivet with a 1/16" center punch and remove the rivets. Then remove the two inserts by hand. Place the billet insert in the factory grille opening. Note the location where the insert sits. Carefully cut the center cross bars out leaving a straight edge at each cut. Clean rough edges with file or sand paper.

Step3

Note the grille has four small brackets welded on the top and bottom. Now place the billet insert in the factory grille shell opening. Center the billet insert and hold in place. Be sure the billet is centered and mark the bracket hole locations on the factory grille shell. Drill a 1/8" hole at each location. From the side of the billet insert, thread a screw at each bracket and place a clip on the end of the screw. Be sure the billet is centered and tighten all of the screws.

Step4

Re-install the grille on the truck. Your installation is now complete.

Thank you for purchasing a T-Rex Billet grille.