

20520

05-07 FORD
500 SEDAN



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TOOLS REQUIRED:

Phillips Screwdriver
Slotted Screwdriver
5/16" Wrench
Die Grinder

PARTS LIST:

- 1 Billet Insert (13 Bars)
- 6 6-32 x 1.5" Machine Screws
- 6 6-32 Nylon Lock Nuts
- 6 #6 Flat Washers
- 6 2" Flange Brackets

Read and understand all instructions before starting installation

Step 1

Open the hood and remove the black plastic top cover. The grille shell may be removed from vehicle for easier installation of billet but is not required. Six hidden bolts secure the grille along the bottom; remove these fasteners along with the top to remove the grille shell assembly from the vehicle.

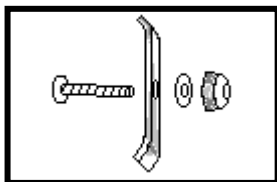
Step 2

Center the billet over the factory grille. Mark the mesh on the factory grille; where the mounting tabs align to the grille mesh. With a die grinder, cut center portion of the center grille mesh, leaving mesh on both ends to mount the billet (as shown in the diagram below). At this time the uncut area of factory grille mesh may be painted black.



Step 3

Set the billet over the factory grille opening. The mounting tabs will sit over the uncut mesh sides.



Insert the long machine screws (from the front) through the tabs welded to the insert. From the back place a flange bracket, washer and hand thread a Nylon lock nut. Use the Phillips screwdriver and 5/16" wrench to tighten the hardware. Do not over-tighten; Tighten the insert so it fits snug and even across the shell. Re-install the grille shell assembly back onto the vehicle if needed. ***Thank you for purchasing your T-Rex Billet Grille. 12/14/05***