

T-REX TRUCK PRODUCTS INC.

20650

95-01 FORD
EXPLORER
BILLET INSERT

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EXPLORER
BILLET INSERT

95-01 Explorer & 95-00 Explorer Sport

Tools Required:

Phillip Screw Driver
Die Grinder w/Cut-Off Wheel
Files or Sandpaper
Drill & 3/16 Drill Bit

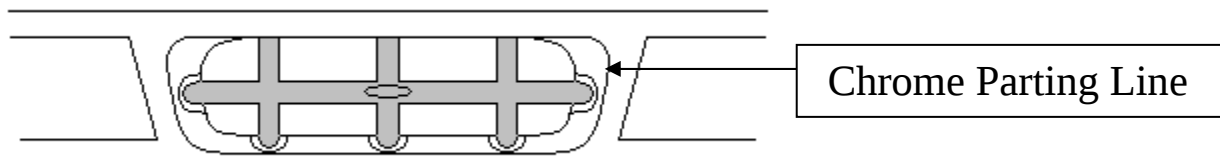
Parts List:

1 - Billet Insert (17 Bars)
4 - #8 x 3/4 Phillip Screws
4 - #8 Flat Nuts

Read and understand instructions before attempting installation

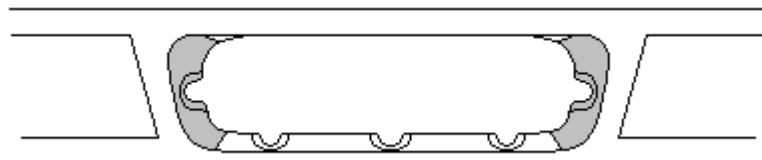
Step 1.

Remove the grille shell from the vehicle. Apply masking tape to the face of the grille to prevent scratches. Cut the center bars out of the opening as shown by the shaded areas in the diagram below. File the edges smooth.



Step 2.

Center the insert behind the opening of the grille. Note how the billet insert is longer than the opening in the grille. Mark where the mounting tabs align to the inner shell. Use a die grinder to cut the area behind the chrome parting line on each end, as shown by the shaded areas in the diagram below. Be sure to make your cuts outside of the mounting surfaces. File the rough edges smooth.



Step 3.

Center the insert in the grille opening. The insert should fit snug behind the front edge with no large gaps. Hold the billet firmly in place and drill a 3/16" hole into the plastic at each mounting tab. Use the fasteners to secure the insert. Re-install the grille shell on the vehicle. ***Thank you for purchasing a T-Rex billet grille.***