

T-REX TRUCK PRODUCTS INC.

20656

02-05 FORD
EXPLORER
BILLET GRILLE

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02-05 FORD Explorer **BILLET GRILLE** (With Billet Molding)

Tools Required:

Extra Long Phillip Screw Driver
Drill
1/16" Drill Bit

Parts List:

1 Billet Insert (15 Bars)
4 #8 x 3/4" Self Drill Screws

Read and understand instructions before attempting installation

Step 1.

Remove the grille shell from the vehicle. Now remove the "Ford" logo from the factory grille. Bolt the logo onto the billet insert using the factory fasteners.

Step2

Center the billet insert in the opening. Check the alignment to the grille opening and hood. It may be necessary to slightly bend the mounting brackets on the billet grille to achieve perfect alignment. Mark the holes in the mounting tabs to the core support and along the bottom of the opening. Drill a 1/16" hole at each mark.

Step3

Fasten the lower brackets to the opening using the screws provided. Now secure the top mounts to the core support. Check the alignment of the billet in the opening (including the hood clearance). Remove the screws and adjust the brackets if needed.

Thank you for purchasing a T-Rex billet grille. 12/27/05