

# 20686

**01-03 FORD  
RANGER  
4wd/EDGE/FX4  
BILLET INSERT**



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**Tools Required:**

Phillips Screwdriver  
Drill  
1/16" & 1/8" Drill Bit  
Die Grinder  
Rivet Gun

**Parts List:**

1 - Billet Insert (26 Bars)  
4 - #8 x 3/4" Phillip Screws  
4 - 1/8" Rivets

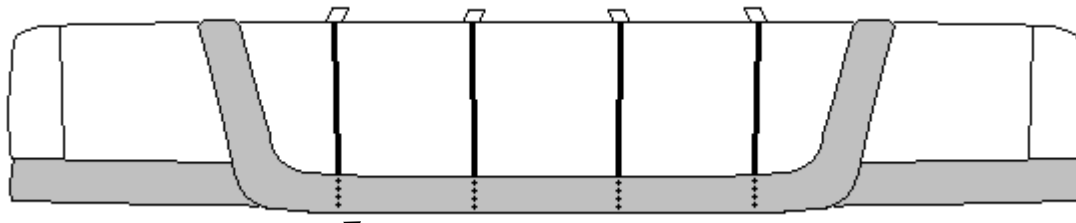
**Read and understand instructions before attempting installation**

**Step1**

Remove the six screws along the top of the grille shell. Depress the clips holding the grille shell in place and remove the assembly from the vehicle. Cut the plastic welds securing the honeycomb grille insert to the outer shell. Remove the center insert from the shell. Trim any remaining plastic off the cut tabs from the inner edge of the grille shell.

**Step3**

Center the insert in the opening with the four brackets on top. Firmly hold the billet insert in place so there is no gap between the insert and shell. Drill a 1/8" hole into the grille shell aligned with four dowels on the bottom. Rivet the insert to the shell at each dowel.



Rivet the insert at these four dowels along the bottom

**Step4**

Re-install the grille shell on the vehicle. Align the four brackets on top with the header panel. Make sure the insert is correctly positioned and drill a 1/16" hole at each bracket. Secure the top of the insert using the #8 Phillips screws. ***Thank you for purchasing a T-Rex billet grille.***