

20690

98-02 LINCOLN
NAVIGATOR
BILLET INSERT
NEW DESIGN



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Tools Required:

Needle Nose Pliers
Phillip & Flat Screw Driver
Die Grinder or Jig Saw
1/8" Drill Bit
Drill

Hardware / Parts Included:

1 - Main Billet Insert (21 Bars)
8 - #8 x 3/4 Screws (#6 Head)
8 - # Flat Nuts

Read and understand instructions before attempting installation

Step 1

Unfasten the hardware securing the factory grille shell to the steel frame and remove from the vehicle. Apply masking tape to the face of the grille. This will prevent scratching.

Step 2

Place the grille face down on a workbench. Cut the dark gray vertical bars out of the grille shell. Make your cut as close to the edge as possible. File or sand the cuts smooth so you are left with a 3/4" wide lip around the opening. To hide the cuts, spray the inner lip with some black spray paint. Let dry.

Step 3

Note the eight brackets (four along the top and four along the bottom) welded to the rear of the billet insert. Place the billet in the center of the factory insert. It may be necessary to gently spread the grille shell apart to do this. Be sure the grill is centered and drill a 1/8" hole at each bracket. Thread a #8 screw and flat nut at each bracket. Now tighten the screws.

Step 4

Install the grille shell assembly back onto the vehicle. The installation is now complete.

Thank you for purchasing a T-Rex Billet Grille.