

20750

04-06 NISSAN

MAXIMA
BILLET INSERT



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Tools Required:

Slotted Screwdriver
7/16" Wrench
Drill & 1/4" Drill Bit

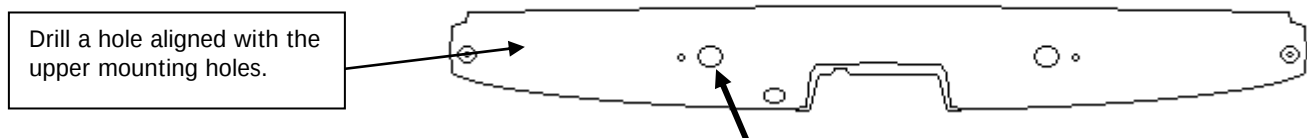
Hardware / Parts Included:

- 1 Billet Insert (16 Bars)
- 2 1/4-20 x 3/4 Bolt
- 2 1/4-20 Nuts
- 2 1/4 Flat Washers
- 2 1/4 Lock Washers

Read and understand instructions before attempting installation

Step 1

Open the hood and remove the factory plastic radiator cover and grille assembly. Now remove the factory grille shell; use a small screwdriver to pull the center from each fastener. Do not discard the fasteners.



Center the plastic radiator cover over the stock location. Drill a 1/4" hole through the two bumps on top of the header panel (indicated by the **BOLD** arrow next to the center mounting holes). Now test fit the billet into the opening. The lower mounting tabs align with the factory mounting holes. Slide these brackets all the way into the mounting holes. It may be necessary to slightly bend the upper brackets so they align correctly. Note that the upper mounting brackets align to the factory location. Remove the billet. Re-center the radiator cover; Drill a 1/4" hole thru the cover aligned with the upper mounting holes.

Step 2

Center the billet insert into the opening. Use the factory fasteners to secure the lower mounting brackets. The holes in the brackets may have excess powdercoat. Use a small file or screwdriver to clean off some of the powdercoat. Center the radiator cover; Use a 1/4" bolt, nut and washer to secure each top mounting bracket. This will require slightly bending the ends of the radiator cover up to gain access to the bottom of the hardware. Carefully check the hood clearance to the grille. Loosen the fasteners and adjust the bracket and (or) billet if needed. Secure the center holes on the radiator cover with two of the factory fasteners. ***Thank you for purchasing a T-Rex Billet Grille. 8/30/04***