

20762

**07-09 NISSAN
ALTIMA**



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BILLET INSERT

Tools Required:

Slotted Screwdriver
Phillips Screwdriver
Pliers

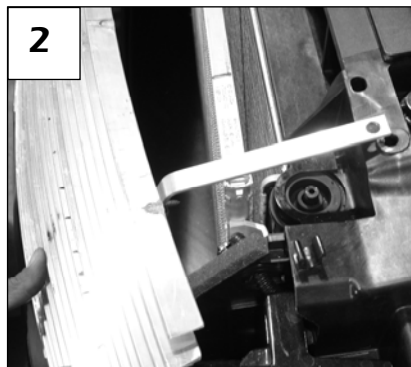
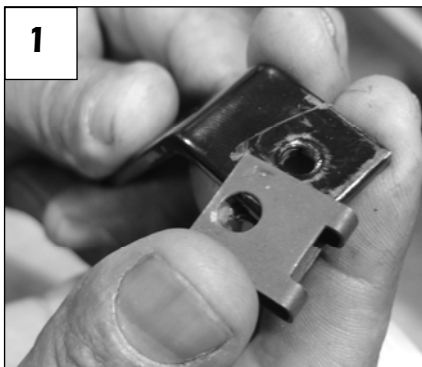
Part List:

1	Billet Insert	2	½ x ½ L Brackets
5	#8 x 1 ¼ Screws (#6 Head)	1	½ x 2 ¼ x 9/16 L Bracket
5	#8 U-Nuts	2	5" Extension Brackets
2	Plastic Push Fasteners (14998)		

Read and understand instructions before attempting installation

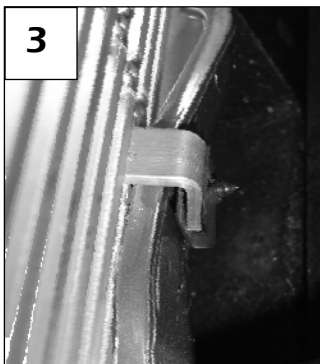
Step 1.

Remove the factory grille shell; use a small screwdriver to pull the center from six fasteners along the top of the grille and bumper cover. Next, lightly pull the top of the grille assembly forward; use a slotted screwdriver to depress the clips on each end of the grille. Use your fingers to depress the molded clips along the bottom of the grille; remove the grille. If a bumper grille has been purchased, install at this time.



Step 2.

Slide a U-nut over the small hole in the L brackets (1). Test fit the grille into the opening. The 5" extension brackets secure to the core support (2); aligned with the ½" mounting tabs on top of the billet. Install these using the plastic push fasteners.



Step 3.

Attach the billet to the extension brackets; do not fully tighten. Use the screws provided. Attach the shorter L brackets along the bottom; on each end (3). Secure the longer L bracket in the center.

Close the hood and check the alignment of the billet insert. If necessary, remove the insert and adjust the brackets. ***Thank you for purchasing a T-Rex Billet Grille.***
8/16/07