

# 20763

07-09 NISSAN  
ALTIMA



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## **BILLET INSERT**

*W/ Stainless Steel Lower Grille Trim*

### **Tools Required:**

Phillips / Slotted Screwdrivers  
3/8" Socket

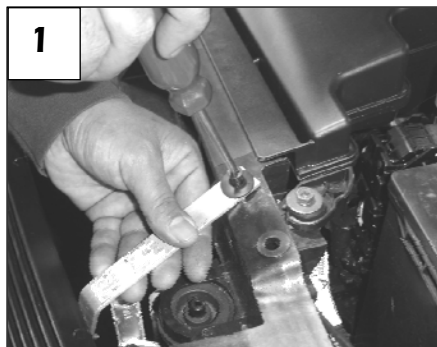
### **Part List:**

- |                           |                                       |
|---------------------------|---------------------------------------|
| 1 Billet Insert           | 2 Plastic Push Type Fasteners (14998) |
| 1 Lower Grille Trim       | 2 Extension Brackets                  |
| 2 #8 x 1 Screws (#6 Head) | 4 1/4" Washers                        |
| 2 #8 U-Nuts               | 4 10-32 Nylon Lock Nuts               |

## **Read and understand instructions before attempting installation**

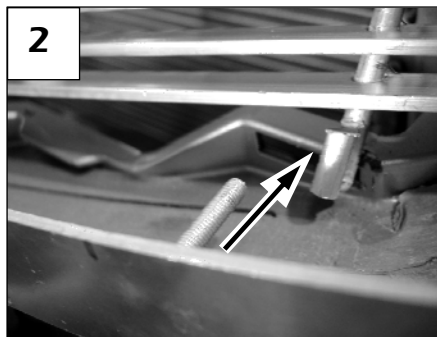
### **Step 1.**

Remove the factory grille shell; use a small screwdriver to pull the center from six fasteners along the top of the grille and bumper cover. Next, lightly pull the top of the grille assembly forward; use a slotted screwdriver to depress the clips on each end of the grille. Use your fingers to depress the molded clips along the bottom of the grille; remove the grille. If a bumper grille has been purchased, install at this time.



### **Step 2.**

Slide the #8 u-nuts over the smaller hole in the extension brackets. Install the plastic push fasteners (do not tighten at this time) to secure the other end of extension brackets to the core support (1). Center the billet grille into the opening; align the upper extension brackets to the tabs on the billet grille. Use the #8 screws to secure the grille to the brackets (do not tighten at this time); it may be necessary to slightly bend the extension brackets for the optimum fit.



### **Step 3.**

Center the lower grille trim under the grille. Slide the mounting studs into the factory mounting slots (2). Use the 1/4" washers and nuts to secure the grille trim. Tighten all the hardware; slowly close the hood and check grille to hood clearance. Check the hood prop rod mounting; it may be necessary to slightly bend the rod to clear the upper mounting brackets. Close the hood and check the alignment of the billet insert. If necessary, remove the insert and adjust the brackets. ***Thank you for purchasing a T-Rex Billet Grille. 9/8/07***

