

20881

**98-00 TOYOTA
TACOMA**
Billet Grille Insert
4WD MODELS



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Tools Required:

Phillips screwdriver
Die Grinder w/ Cut-off Wheel
Drill
3/16" Drill

Hardware / Parts Included:

1 Billet Grille Insert (15 bars)
5 #8 x 3/4 Phillip Screws
5 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the factory grille shell by removing the factory retaining clips.

Step 2.

Cut the center gray area from the grille. **(Read all of Step 2 before cutting)** Make your cut where the chrome ring meets the gray center. Do not cut the factory mounting clips from the grille; Leave as much material as possible around the mounting clips. Note the three mounting brackets along the bottom of the grille. The outer brackets have a re-enforcement gusset molded to them. Cut the gussets from the mounting clips. Do not cut the mounting clips or lower plastic from the grille shell. The grille shell can not be installed onto the vehicle if the mounting clips are cut off. File or sand the cuts smooth.

Step 3.

Center the billet behind the grille shell. The mounting tabs align with the factory mounting brackets. It may be necessary to slightly bend the tabs so they fit correctly. Hold the billet firmly in place; Drill a 3/16" hole at each mounting tab. Use the screws and nuts supplied to secure the billet to the shell. Make sure the billet is centered in the opening and all fasteners are tight. Re-install the grille shell onto the vehicle. ***Thank you for purchasing a T-Rex Billet Grille. 12/28/05***