

T-REX TRUCK PRODUCTS INC.

20900

01-04 TOYOTA
SEQUOIA
BILLET INSERT

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Tools Required:

Phillips screwdriver
Die Grinder w/ Cut-Off Wheel
Files or Sandpaper
3/16" Drill Bit
Drill

Hardware / Parts Included:

1 - Billet Grille Insert (20 bars)
8 - #8 x 3/4 Phillip Screws
8 - #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the factory grille shell by removing the factory retaining nuts and hood latch bracket assembly.

Step 2.

Cut the center bars out of the factory grille shell (Do not cut the 2" plastic ring around the opening). Make your cut where the bars contact the plastic ring. The billet insert will mount from the front of the opening later. File or sand any rough edges smooth so you have a smooth radius around the opening. You may apply some semi-gloss black paint to hide the sanded / cut edges.

Step 3.

Center the billet insert into the opening from the front. Place the insert so it sits flush with the front of the grille shell. Hold the billet firmly in place; Drill a 3/16" hole through the plastic lip at each bracket. Fasten the billet to the shell using the screws and flat clips. Tighten all the screws.

Step 4.

Re-attach the hood latch assembly. Install grille assembly onto the vehicle. ***Thank you for purchasing a T-Rex Billet Grille.***