

20901

**05-07 TOYOTA
SEQUOIA**



20901

**05-07 TOYOTA
SEQUOIA**

2 PC BILLET INSERT

Recommended Tools:

Drill & 1/8 Drill Bit
Phillips Screw Drivers
5/16 Wrench or Nut Driver

Parts List / Hardware:

1	Billet Insert 2 PC (5,5 Bars)
2	6-32 x 1.5 Machine Screws
2	6-32 Nylock Nuts & #6 Flat Washers
2	#10 X 1 Screw
2	#10 Flat Nuts
2	1" J Hooks

Read and understand instructions before attempting installation

Step 1

There is 2 billet supplied. The top billet has 4 ½" square tabs welded to the rear of the billet. Test fit this billet on the top of the Toyota logo. The other billet has 2 tabs welded at a 90' angle on the back. Test fit this billet between the bumper cover and Toyota logo (one side of the billet is shorter for the V-8 logo).

Step 2

Open the hood of the vehicle. Insert a 1.5" machine screw into the tabs on the top insert. Slide a J hook, washer and Nylock nut from the back of the insert (thread the nuts by hand). Center the top billet; wrap the J hooks around the plastic bars in the grille. Use a screwdriver and 5/16 wrench to snug the hardware down until the billet is held firmly in place.

Step 3

Re-center the lower billet in it mounting location. Drill a 1/8" hole through the bumper cover aligned with the holes on the mounting tabs. Use the #10 screws and flat nuts to secure the billet in place.

Thank you for purchasing your T-Rex billet grille. T-Rex Truck Products Inc. 1/4/05