

T-REX

Billet Grilles

20920

**02-05 TOYOTA
CAMRY**

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02-05 TOYOTA CAMRY **BILLET GRILLE**

Tools Required:

Phillips Screwdriver
5/16" Wrench or Pliers
Matt Black Spray Paint
Drill & 3/16" Drill Bit **
1/8" Round File **
** May not be needed.

Part List:

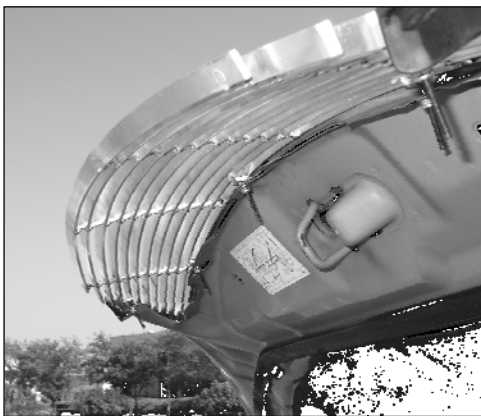
1 Billet Insert (12 bars)
5 6-32 x 1 Machine Screws
5 6-32 Nylon Lock Nuts
5 #6 Flat Washers

Read and understand instructions before attempting installation

NOTE: Fits 02-05 Camry 4 door sedan

Step 1.

Remove the factory grille. Lighter colors will show through the bars of the billet insert. A coat of matt black spray paint can be applied to the inner mounting surface for a cleaner appearance. Lightly scuff the paint and apply a light coat of black spray paint to the inside lip of the hood (the sheet-metal mounting surface normally hidden behind the factory grille). Let the paint dry. Be sure to mask the vehicle off to prevent overspray.



Step 2.

Center the insert on the hood. Align the tabs to the factory mounting holes. It may be necessary to drill new holes or elongate the factory holes using a drill bit or file. Insert a screw from the front; Place a washer on the rear and thread a nut. Make sure the insert is centered. Then tighten the hardware.

Thank you for purchasing a T-Rex Billet Grille. 12/15/06