

20957

03-06 TOYOTA
TUNDRA
BILLET INSERT



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03-06 TOYOTA TUNDRA (Single Cab and Access Cab)

Tools Required:

Phillips Screwdriver
Die Grinder w/Cut-Off Wheel
Files or Sandpaper
Drill w/ 1/8" Drill Bit
Matt Black Spray Paint

Part List:

1 Billet Insert (20 bars)
6 #8 x 3/4 Phillip Screws
6 #8 Flat Nuts

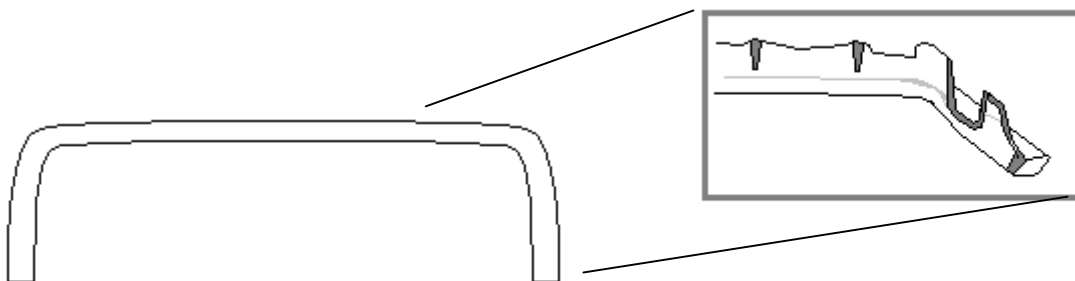
Read and understand instructions before attempting installation

Step 1.

This billet fits 2003-2005 model single cab and access cab (**extra cab**) models. Remove the factory grille shell from the vehicle. Remove the factory hood latch mechanism. **Do not discard.**

Step 2.

Apply masking tape around the outer ring to prevent scratching. Use the die grinder to cut the center section out of the grille shell as shown below. File or sand the cut edges smooth. Do not cut the rear facing lip that encircles the opening. The boxed caption shows this lip; the shaded areas designate the cuts made on the right side of the grille shell.



Step 3.

Center the insert in the shell. Make sure the insert is correctly aligned (We suggest someone to help hold the insert in place). Mark where the six tabs on the insert meets the shell. Drill a 1/8" hole at each mark. To help hide the cuts around the opening of the grille shell, apply a coat of matt black spray paint to the inner edge of the opening. Let dry. Now secure the insert to the shell using the screws and flat nuts.

Step 4.

Attach the factory hood latch to the billet insert. Re-install the grille shell on the vehicle. Attach the hood release extension rod. Check installation of hood latch assembly; Adjust if needed.

Thank you for purchasing a T-Rex Billet Grille. 6/13/05