

20970

03-07 SCION
SCION XB



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BILLET OVERLAY

Tools Required:

Phillips Screwdriver
Drill
1/8" Drill Bit

Part List:

1 Billet Insert (12 bars)
2 #8 x 3/4 Phillips Screws
2 #8 Flat Nuts

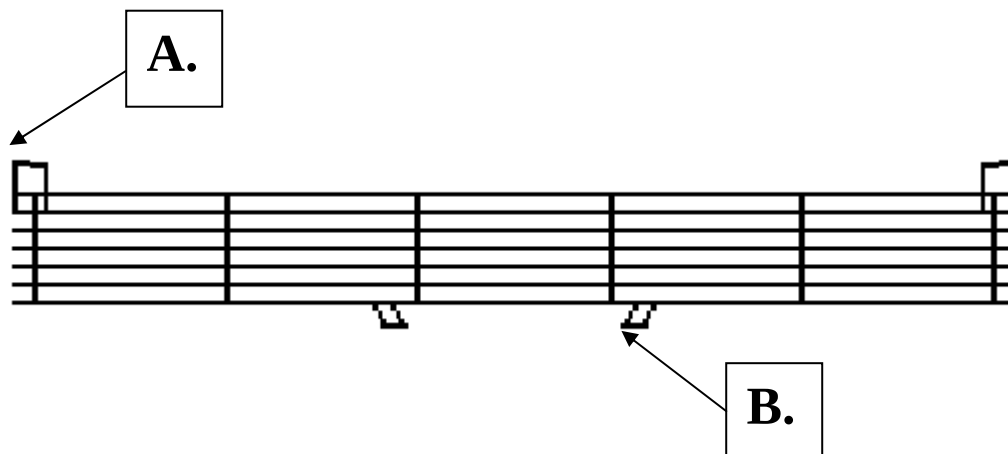
Read and understand instructions before attempting installation

Step 1.

Remove the factory grille shell. Do not discard the fasteners.

Step 2.

Center the billet insert into the opening. It may be necessary to slightly bend the mounting brackets on the billet insert for an optimum fit. **(A)** Use two of the factory fasteners to hold the top mounting brackets. **(B)** Mark the lower mounting bracket holes to the opening. Drill a 1/8" hole at each mark. Use the #8 screws and flat nuts to secure the billet insert.



Step 3.

Close the hood and check the alignment of the billet insert. If necessary, remove the insert and adjust the brackets. Installation is now complete. ***Thank you for purchasing a T-Rex Billet Grille.***

11/9/06