

21283
06-09 CHEVY
TRAILBLAZER
BILLET OVERLAY



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2006-2009 CHEVY TRAILBLAZER LT

Tools Required:

5/16" Nut Driver or just Pliers
Slotted Screw Driver

Parts list:

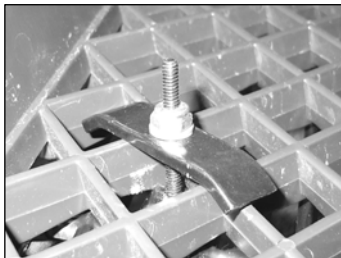
- 1 Upper Billet Insert (7 bars)*
- 1 Lower Billet Insert (8 bars)*
- 4 6-32 x 1.5 Machine Screws
- 4 6-32 Nylon Lock Nuts
- 4 #6 Flat Washers
- 4 2" Flange Brackets

Read and understand instructions before attempting installation



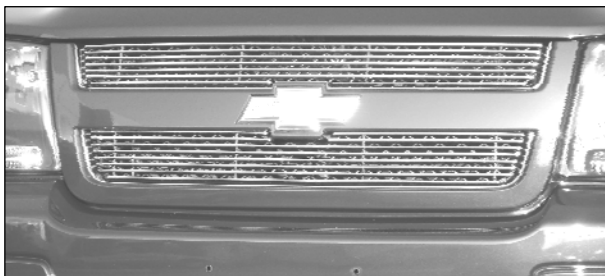
Step 1.

Remove the grille shell from the vehicle; unfasten the seven mounting clips on the rear of the grille shell as pictured (left). Use a Slotted screw driver to pry the clips.



Step 2.

Identify the billet inserts from the parts list. Place the lower insert in the lower opening of the factory grille. Hold the billet in place and insert a machine screw in both of the mounting brackets welded to the rear of the insert. Install a flange bracket (with the bent edges facing forward), washer and nylon lock nut on each machine screw from behind the factory grille shell. Now snug the two machine screws and nylon lock nuts (DO NOT OVER TIGHTEN) so the billet is held firmly in place.



Step 3.

Repeat the installation of the upper insert as in Step 2.
Re-install the grille assembly on the vehicle.

Thank you for purchasing a T-Rex billet grille.

12/30/05