

T-REX TRUCK PRODUCTS INC.

21385

02-08 GMC

Envoy 4 Door

BILLET OVERLAY

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Tools Required:

Phillip Screw Driver
5/16" Socket/Wrench, or just Pliers

Parts List:

1 - 1 Billet Insert (23 bars)
4 - 6-32 x 1.5 Machine Screws
4 - 6-32 Nylock Nuts
4 - #6 Flat Washers
4 - 1" "J" Hook Brackets

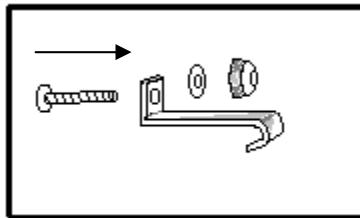
Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the black plastic top cover. The grille shell may be removed from vehicle for easier installation of billet but is not required. Remove the factory GMC logo (unscrew the factory nuts holding it to the grille).

Step2

Set the billet over the factory grille opening. Insert the long machine screws (from the front) through the tabs welded to the insert. From the back place a "J" bracket, washer and hand thread a Nylock nut. Use the Phillips screwdriver and 5/16" wrench to tighten the hardware. Do not over-tighten; Tighten the insert so it fits snug and even across the shell.



Step3

If you are re-installing the GMC logo: Center the logo in front of the insert and secure with the factory nuts reversed. Re-install the complete grille assembly back on the vehicle if needed. Re-install the black plastic top cover. Installation complete. ***Thank you for purchasing your T-Rex billet grille.***