

21518
10-12 FORD
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Billet Main Grille w/ Logo Opening

TOOLS REQUIRED:

8mm Socket or Nut Driver
Flat Screwdriver
Phillips Screwdriver

PARTS LIST:

(4) 6/32" Nylon Lock Nuts
(4) 2" Flange Brackets
(2) 2" Screws
(2) 1 1/2" Screws
(1) Billet Grille



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE

INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Top Radiator Cover Removal

First you will remove the top radiator cover from the vehicle. There are 8 plastic pop clips on the radiator cover that need to be removed with a flat screwdriver by prying the head upward (Fig 1). Now you can remove the radiator cover. This will give you access to the rear of the factory grille.

Step 2 Billet Grille Installation

With the top radiator cover removed from the vehicle you can now install the billet grille. First place billet grille into the factory grille opening (Fig 2). Be careful not to scratch the paint on the bumper (you can use masking tape to cover the paint on the top of the bumper). Take the two 1 1/2" Screws and insert them through the billet bars and the two upper tabs with holes in them that are welded to the backside of the billet. Take the two 2" Screws and insert them through the billet bars and the two lower tabs with holes in them that are welded to the backside of the billet. Reach behind the factory grille through the open area where the top radiator cover was removed and place the four 2" Flange Brackets over the ends of the four screws on the backside of the billet grille (the tapered ends will face forward). Now install the four 6/32" nylon lock nuts onto the ends of the four screws and tighten with a 8mm socket (Fig 3). Replace the top radiator cover. Installation complete.

