

21519

10-12 FORD MUSTANG GT



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Billet Grille Insert w/ Logo Cutout - 3 Pc.

TOOLS REQUIRED:

8mm Socket or Nut Driver
Flat/Phillips Screwdriver
Drill Motor & 1/8" Bit

PARTS LIST:

(4) 6/32" Nylon Lock Nuts (2) 1" Machine Screws
(2) 2" Flange Brackets (2) 2" Machine Screws
(2) 10/32" Flat Washers
(1) Billet Grille Kit (3 Pc.)

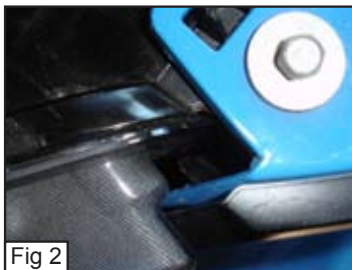


PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE

INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Grille Removal

First you will remove the top radiator cover from the vehicle. There are 8 plastic pop clips on the radiator cover that need to be removed with a flat screwdriver by prying the head upward (Fig 1). Now you can remove the radiator cover. Next you need to remove the factory grille. First remove the two 8mm bolts from the outside top corners of the factory grille (Fig 2). There are six plastic latches along the bottom backside of the factory grille that need to be unlatched, four of the latches are in the center part of the grille and two of the latches are on the outer sides of the grille. Use a flat screwdriver to pry the latches apart (Fig 3). With the latches unlatched, unplug the electrical connectors from the headlamps (Fig 4). Now you can remove the factory grille shell from the vehicle.



Step 2 Billet Grille Installation

With the factory grille removed from the vehicle you can now install the billet grilles. First place the larger center billet grille into the factory center grille center section. Turn over the factory grille with the billet grille in it and place the two 2" machine screws through the billet bars and the small square tabs with a hole in the center that are welded to the backside of the billet grille. Reach down through the area where the radiator cover was removed and slide the two 2" flange brackets over the ends of the 2" machine screws with the tapered ends of the flange brackets facing the front of the vehicle. Install two 6/32" nylon lock nuts over the flange brackets and tighten with a 8mm socket (Fig 5). Now you will install the two smaller side grilles. Take the corresponding grille that fits the corresponding side and place it in the opening of the factory grille, now take the two 1" machine screws and place them through the billet bars and the small square tabs with a hole in the center that are welded to the backside of the billet grilles, mark where the screws contact the plastic on the factory grille. Now drill a 1/8" hole where you marked the factory grille (Fig 6). Take the corresponding grille that fits the corresponding side and place it in the opening of the factory grille, now take the two 1" machine screws and place them through the billet bars and the small square tabs with a hole in the center that are welded to the backside of the billet grilles and the drilled hole in the factory grille, place the two 10/32" flat washers over the ends of the screws and two 6/32" nylon lock nuts on the screws, tighten (Fig 7). Reinstall the factory grille, electrical connectors, and radiator covers. Installation complete.

