

21916

04-06 TOYOTA
Highlander
BILLET INSERT



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Tools Required:

Phillips screwdriver
5/16" Wrench or Pliers

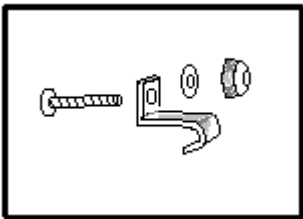
Hardware / Parts Included:

- 4 Top Billet Insert (3 bars)
(2 Long Billets and 2 Short Billets)
- 12 6-32 x 1.5 Machine Screws
- 12 6-32 Nylon Lock Nuts
- 12 #6 Flat Washers
- 12 1" 'J' Hooks

Read and understand instructions before attempting installation

Step 1.

Open the hood. Test fit the billets as they will mount to the shell. The square stops welded to the rear of each billet need to sit on the bottom of each opening. These stops help the billet secure correctly in the openings. Removal of the grille shell is not necessary but is easier to access for installation of the billet insert. At this time, remove the factory grille shell if needed.



Step 2.

Test fit the longest billet the top opening with the shortest bar on top. Install a machine screw into each of the tabs welded to the rear of the billet insert. From the rear of the billet, install a 'J' hook, washer and nut (Only hand-tighten the nuts at this time). Re-center the billet in the opening. Make sure the 'J' hooks wrap around the plastic vertical bars. Tighten the screws so the billet insert is held snugly in place.

Step 3.

Center the center billets into the openings (they will fit only one way). Repeat the installation of the center billets as described in step 2. Now install the bottom billet.

Step 4.

Re-install the grille shell onto the vehicle if it was removed. Installation is now complete.

Thank you for purchasing a T-Rex Billet Grille. 3/30/06