



2014 Toyota 4 Runner **Billet Grille 2pc Overlay**

TOOLS REQUIRED:

Phillips Head Screwdriver

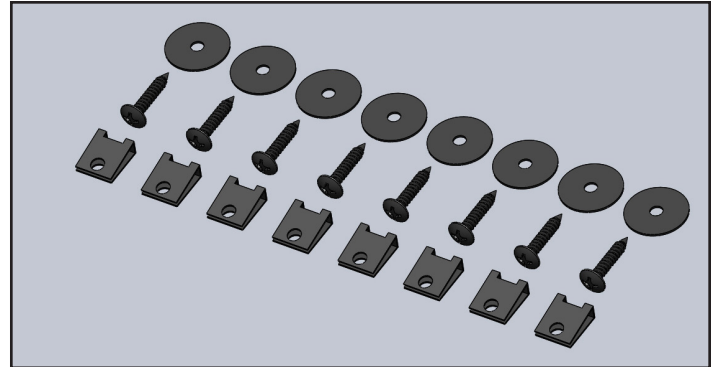
PARTS LIST

(8) #10 Screws
(8) #8 U Nut
(8) 1x3/16 Fender Washer

NOTE:

- We recommend painting all areas exposed behind grille black prior to installing for best results.

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.



Step 1

Open hood and remove the 13 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



Step 2

Position the eight U nuts over the eight washers centering the center holes with the middle of the U nut. (Fig 2)





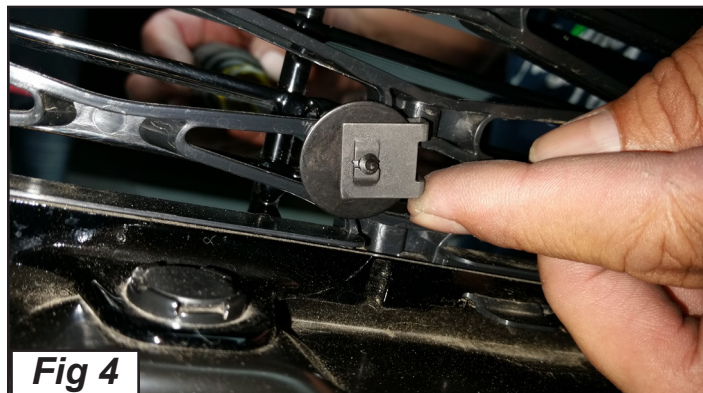
Step 3

Place the lower grille into the lower grille opening over the existing grille. Insert the screws into the mounting tabs between the bars. (Fig 3)



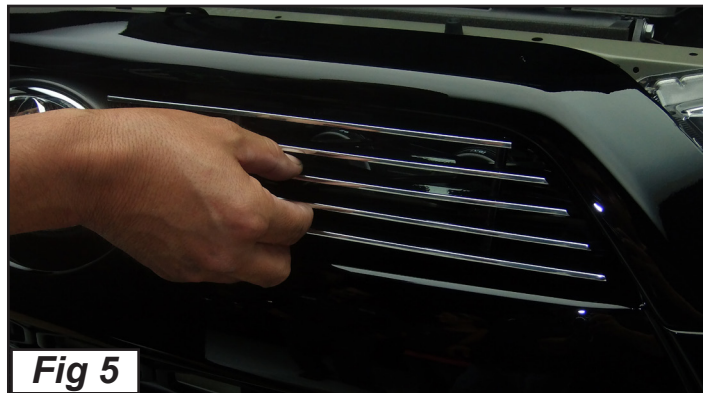
Step 4

Working from the back of the factory grille. Secure the screws to the grille by attaching the U nuts and washers on the backside of the factory grille. (Fig 4)



Step 5

Repeat step 3&4 with the two upper grille overlays. (Fig 5)



21949
2014 Toyota 4Runner



21949
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Step 6

Reattach upper radiator shroud in reverse fashion. Your installation is now completed. (Fig 9)

