

25415
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09-10 DODGE
CHALLENGER



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Bumper Billet

TOOLS REQUIRED:

Phillips Screwdriver
Flathead Screwdriver
10mm & 1/2" Sockets
Ratchet

PARTS LIST

(2) 2" Flange Brackets
(2) Nut Plates
(2) 1 1/4" Screws
(1) Bumper Billet

Step 1

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION. Remove the plastic cover from under the front of the vehicle, this gives you access to the underside of the front bumper. There are 9 plastic pop clips, (8) 10mm screws and (2) 1/2" Bolts. (Fig 1)

Step 2

Install the 2 nut plates onto the small brackets with the larger hole on the nutplate on the side of the bracket that has the ends bent forward. (Fig 2)

Step 3

Insert the billet grille into the opening in the factory bumper. (Fig 3)

Step 4

Take the 1 1/4" screws and insert them through the front of the bumper billet and through the small square brackets that are welded on the back of the billet grille. (Fig 4)

Step 5

From underneath the car reach up behind the bumper opening and install one of the small brackets with the nutplate onto the screw with the bracket tapered ends facing the grille, have a helper tighten the screw with the phillips screw driver. Repeat for the remaining screw. (Fig 5) Reinstall the plastic cover under the vehicle. Installation is now complete.

