



**25552**

**04-05 FORD**  
**F-150 TRUCKS**  
**BILLET BUMPER**

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**BILLET BUMPER**

**2004-2005 FORD F-150**  
**BUMPER INSERT**

**Tools Required:**

Phillips screwdriver  
5/16" Wrench or Pliers

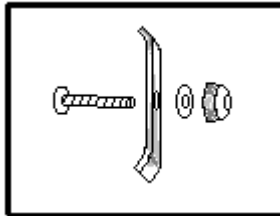
**Parts List:**

- 1 Billet Bumper (7 Bars)
- 2 6-32 x 1.5 Machine Screws
- 2 6-32 Nylon Lock Nuts
- 2 #6 Flat Washers
- 2 2 Flange Brackets (2000F)

**Read and understand instructions before attempting installation**

**Step 1.**

Open the hood to allow access to the rear of the bumper billet. Center the billet insert into the factory bumper opening.



**Step 2.**

Note the two tabs welded to the rear of the billet grille. Place a machine screw in the two tabs from the front. From behind bumper; place a flange bracket and flat washer on each screw. Now thread a Nylon lock nut on each. Be sure the billet is centered and tighten the fasteners **(DO NOT OVER TIGHTEN)**.

***Thank you for purchasing a T-Rex Billet Grille. 5/15/06***