



25593

**04-06 FORD
EXPEDITION**

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2004-2006 FORD EXPEDITION
(EXCEPT 2005 XLT MODELS)
BUMPER BILLET

Tools Required:

Phillips Screwdriver
5/16" Wrench or Pliers

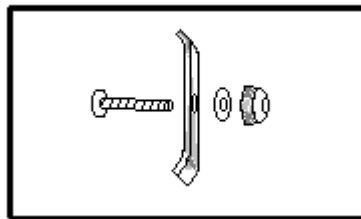
Part List:

- 1 Bumper Insert (10 bars)
- 2 6-32 x 1.5 Machine Screws
- 2 6-32 Nylon Lock Nuts
- 2 #6 Flat Washers
- 2 2" Flange Brackets (2000F)

Read and understand instructions before attempting installation

Step 1

Center the insert in the bumper opening. Insert a screw in each tab welded to the insert. From the rear, place a flange bracket and flat washer on each screw. Now thread a nut on each screw.



Step 2

Make sure the insert is centered over the bumper opening. Tighten the hardware to hold the insert in place.

Thank you for purchasing a T-Rex Billet Grille. 6/23/05