

25594
07-12 FORD
EXPEDITION



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BUMPER INSERT

Tools Required:

Phillips Screwdriver
Slotted Screwdriver

Hardware Included:

- | | | | |
|---|-----------------------------|---|---------------|
| 1 | Bumper Billet (11 bars) | 2 | 1.50" J Hooks |
| 2 | #8 x 1.25" Screws (#6 Head) | | |
| 2 | #8 U-Nuts | | |

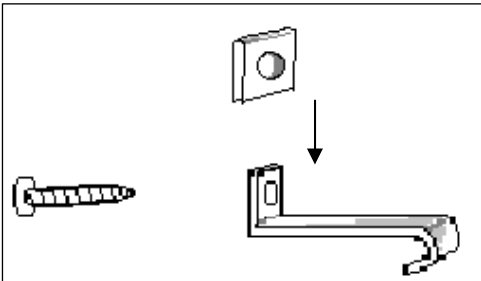
Read and understand instructions before attempting installation

Step 1

Test fit the grille into the bumper opening. Installation of this bumper insert is easier if the upper grille is removed. If installing an upper grille; do not re-install the upper grille until the bumper is installed; then skip to Step 3.

Step 2

Below the bumper is a rubber splash shield. This shield is secured with small plastic fasteners that press into holes on the frame. Use a slotted screwdriver to pull the four fasteners out closest to the bumper. This will allow access to the rear of the bumper.



Step 3

Slide a u-nut onto each J hook as shown. From the front of the billet; insert a screw into each mounting hole. Place the billet insert over the opening. Wrap the ends of the 'J' hooks around the plastic in the bumper opening and thread onto each screw. Make sure the insert is centered; tighten the hardware until the grille is held firmly in place.



Step 3

Re-install the bumper splash shield or grille assembly if needed.
Thank you for purchasing a T-Rex Billet Grille. 4/10/07