

25649

**08-12 FORD
ESCAPE**



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BILLET BUMPER INSERT

Tools Required:

Phillip Screw Driver
8mm, 10mm Socket or wrench

Hardware / Parts List:

- 1 Billet Inserts
- 2 1.5" Screw
- 2 1/2" x 1/2" L Bracket
- 2 U Nuts

Read and understand instructions before attempting installation

Step 1

Remove the two 10mm bolts on top of the grille shell. On the bottom of the grille there are 2 more 10mm nuts which need to be removed. On each side of the grille there is an 8mm bolt. These bolts need to be removed also. Unclip the 4 clips on the bottom of the grille and remove the grille shell [1].



Step 2

Install the billet into the bumper. From the front side of grille, place a screw through the bracket in the grille. Place a u clip on the L bracket. From the back side of the grille, place the L bracket onto the screw wrapping onto the factory plastic crossbar [2]. Repeat the on the other side. Center the grille and tighten. Re install the grille shell.

Thank you for purchasing your T-Rex billet grille
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