

25653

01-05 FORD
Explorer Sport
and Sport Trac
BUMPER BILLET



25653

01-05 FORD
Explorer Sport
and Sport Trac
BUMPER BILLET

2001-2005 FOR EXPLORER 2 DOOR SPORT
2001-2005 FORD EXPLORER SPORT TRAC
BILLET INSERT

Tools Required:

Phillip Screw Driver
Drill
1/8" Drill Bit

Parts List:

1 Air Dam Insert (13 Bars)
4 6-32 x 1.5 Machine Screws
4 #6 Nylon Lock Nuts
4 #6 Flat Washers

Read and understand instructions before attempting installation

Step 1.

Center the billet in the air dam opening. Mark or scribe the mounting tab holes in the insert to the bumper.

Step2

Drill a 1/8" hole at each mark. Align the billet with the holes and fasten with the hardware provided. Make sure all the screws are tight. *Thank you for purchasing a T-Rex billet grille.*

12/16/05