

25691

**98-02 LINCOLN
NAVIGATOR
BUMPER INSERT**



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Tools Required:

Phillip Screw Driver
Drill
1/8" drill Bit

Parts List:

1 - Billet Bumper Insert (9 Bars)
3 - #8 x 3/4 Phillip Screws
3 - #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1

Center the bumper insert in the opening with the center bracket on the bottom. Mark the location of the holes in the three insert brackets.

Step 2

Drill the three holes in the bumper opening at each mark. Fasten the insert using the screws and flat clips provided.

Step 3

Installation of the billet bumper insert is complete. *Thank you for purchasing your T-Rex billet grille.*