

T-REX

Billet Grilles

25738

**05-07 INFINITI
M SERIES**

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BUMPER INSERT

Tools Required:

Phillip Screwdriver
Slotted Screwdriver

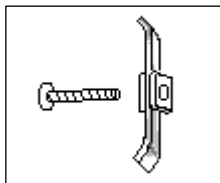
Hardware / Parts List:

- 1 Bumper Insert (8 Bars)
- 4 6-32 x 2 Machine Screws
- 4 #8 U-Nuts
- 4 2" Flange Brackets

Read and understand instructions before attempting installation

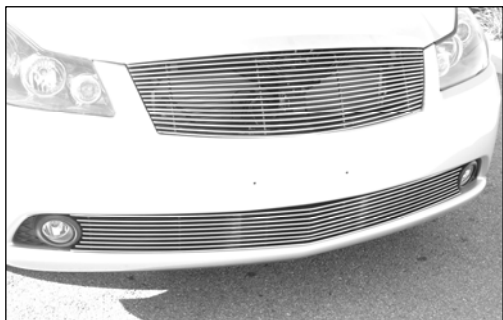
Step 1

Remove the factory grille to gain access to the rear of the bumper; use a small screwdriver to pull the center from each fastener. Use your fingers to depress the two molded clips along the bottom and one in each corner. The grille can now be removed.



Step 2

Slide the U-nuts over the flange brackets provided. Insert a machine screw into the mounting tabs on the billet insert. Center the billet insert over the bumper opening. From the rear, fasten the flange brackets to hold the billet in place. Do not over-tighten the hardware. Re-install the grille onto the vehicle.



Thank you for purchasing your T-Rex billet grille.

T-Rex Truck Products Inc. 5/2/07