

25749

03-05 NISSAN

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BILLET BUMPER



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Tools Required:

Phillip Screw Driver

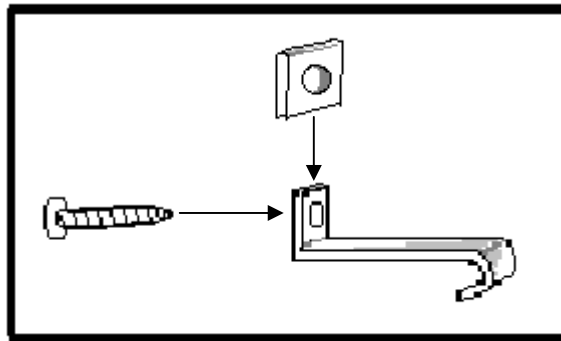
Hardware / Parts Included:

- 1 Billet Insert (13 Bars)
- 4 #8 x 1 Screws (#6 Head)
- 4 #8 U-Nuts
- 4 1.5 Inch 'J' Hook

Read and understand instructions before attempting installation

Step 1

Center the billet over the opening with the shortest bar on top. Note the tabs welded to the rear of the insert. Remove the insert. Slide the U-nuts over the end of the 'J' hooks. From the front, insert a screw into each top tab on the billet insert. Start to thread both screws into the 'J' hooks (the top two only) as show below. Now place the billet insert over the opening. Wrap the ends of the 'J' hooks over the factory cross bar.



Step 2

Now insert a screw into the lower tabs on the insert. Carefully wrap each 'J' hook under the bottom factory cross bar and thread onto each screw. Tighten all the screws by hand. Make sure the insert is centered. Loosen the hardware and adjust if needed.

Step 3

The billet must be removed if the factory bumper tow hooks are going to be used. The installation is now complete. ***Thank you for purchasing a T-Rex Billet Grille. 11/15/05***