

# 25769

**08-09 NISSAN  
ALTIMA COUPE**



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## **2008-09 NISSAN ALTIMA** **BILLET BUMPER INSERT**

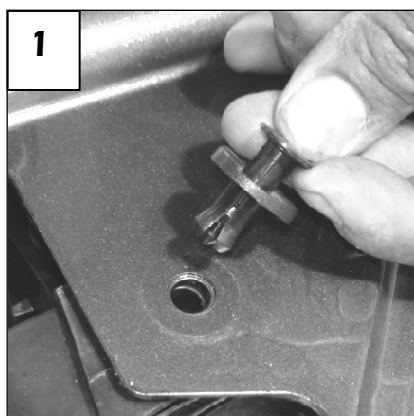
### **Tools Required:**

8mm or 5/16 Socket  
Slotted / Philips Screwdrivers

### **Hardware / Parts Included:**

- 1 Billet Bumper Insert
- 2 6-32 Nylon Nuts
- 2 2" J-Hooks
- 2 1.5 Machine Screws

### **Read and understand instructions before attempting installation**

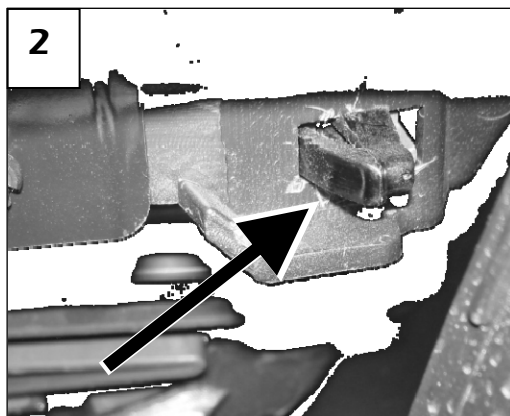


**1**

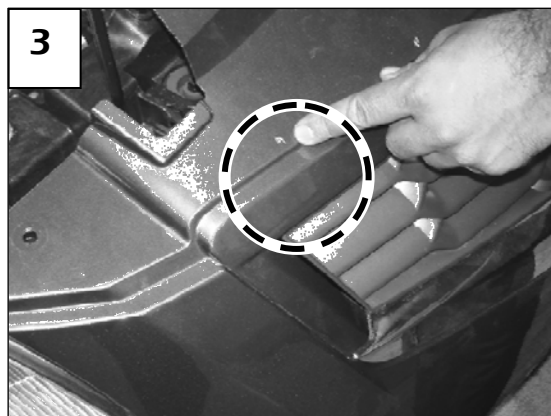
### **Step 1**

Use a slotted screwdriver to remove eight plastic fasteners on top of the bumper cover (above the grille); pull the center from each fastener (1).

The upper corners of the bumper cover and grille are secured to the core support with a retaining clip. Pull the bumper cover forward on one end; from behind the grille, use a slotted screwdriver to depress the clip (2 & 3). Repeat on other side.



**2**

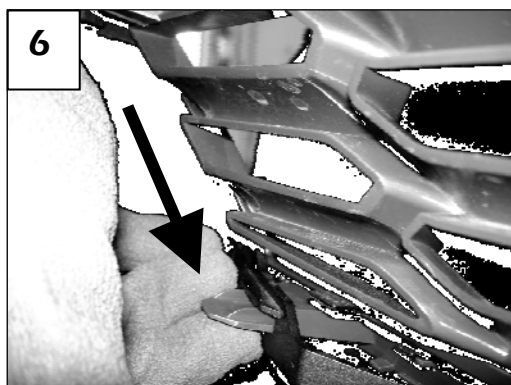
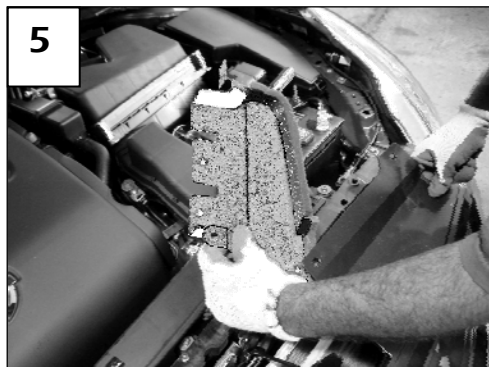


**3**

## 25769 (Continued)

### **Step 2**

Remove the air intake shield in front of the intake (4). Do not remove the intake behind the core support. Two plastic fasteners secure the shield. Remove the shield (5).

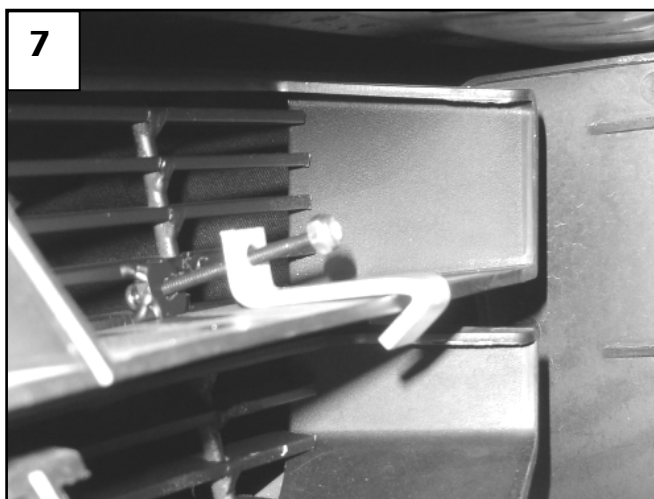


### **Step 3**

Pull the top of the grille assembly forward. Use a finger or screwdriver to depress the remaining molded clips along the top and bottom of the grille (6). Removal of a lower clip is shown in diagram (6).

There are four clips on top and four on the bottom.

Now remove the factory grille from the front of the bumper.



### **Step 4**

Center the billet over the bumper opening. From the front side of the grille; place a machine screw through the center of the welded on bracket. From behind the grille; using a J hook and a nylon lock nut (7); tighten the grille snug. Make sure the insert is centered. Loosen the hardware and adjust if needed. Do NOT OVERTIGHTEN! Re-install the factory grill.

***Thank you for purchasing a T-Rex Billet Grille.  
11/12/07***