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Bumper Billet

TOOLS REQUIRED:

Phillips Screwdriver
8mm Socket and Ratchet

PARTS LIST

(2) Brackets
(2) 6/32 Nylon Lock Nuts
(2) 1 1/2" Phillip Screws
(1) Billet Grille

Step 1

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION. Take the billet grille and insert it into the bumper opening. (Fig 1)

Step 2

From the front of the billet grille insert the 1 1/2" phillip screws into the small square brackets that are welded onto the back of the billet grille. (Fig 2 & 3)

Step 3

You will need a helper to hold the billet grille in the bumper opening. From underneath the vehicle reach up into the bumper area and find the screws on the backside of the billet grille. Slide one of the brackets onto the screw with the tapered ends facing the billet grille, put a 6/32 Nylon Lock Nut on the screw and tighten it with a 8mm socket and ratchet while having your helper hold the screw secure with a phillips screwdriver. Make sure the bracket is crossing over the black plastic ribs to keep the billet grille from falling out. Repeat this on the remaining screw. (Fig 4)

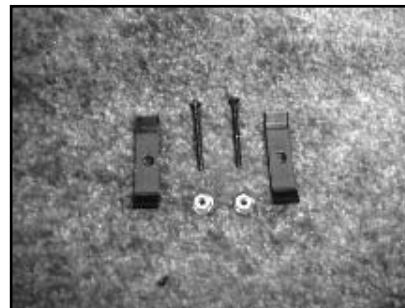


Fig 1

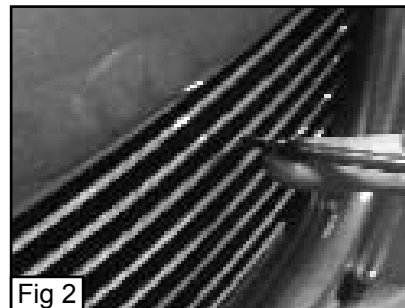


Fig 2

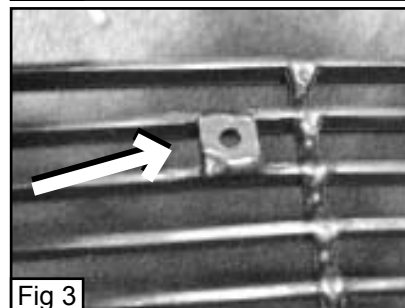


Fig 3



Fig 4

