

25927
04-09 TOYOTA
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1 PC BILLET BUMPER

Recommended Tools:

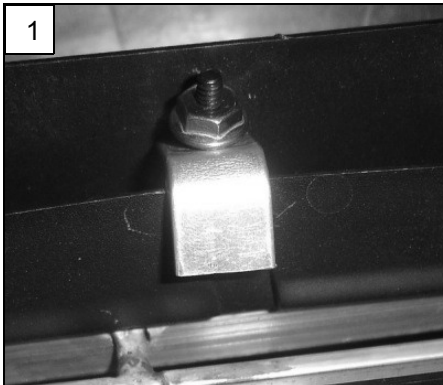
Phillips Screw Drivers
8mm Socket/Wrench

Parts List / Hardware:

1 Billet Inserts
4 1 1/2" Machine Screws
4 1/2" x 1/2" L Brackets
4 6/32 Nylon Lock Nuts

Read and understand instructions before attempting installation

STEP 1: Read and understand all instructions before attempting the install of this grille. Be sure that the package of hardware matches the hardware list as listed above. Next, test fit the T-REX grille to the vehicles factory openings. You are now ready for the install:



STEP 2: Open the hood of the vehicle. Remove the upper motor cover between the grille and core support. Remove the upper grille clips and hood stops. Insert the new grille into the factory bumper opening. With the grille centered; place the provided screws into the brackets. From the backside of the grille; place an L bracket and nylon nut onto each screw. Be sure that the L bracket wraps onto the factory grille (1).

Thank you for purchasing your T-Rex billet grille. 03-30-08