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05-07 SCION
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BUMPER INSERT

Tools Required:

Phillips Screwdriver
10mm & 12mm Socket
5/16" Wrench or Nut Driver

Part List:

- 1 Bumper Insert (10 bars)
- 4 6-32 x 1.5" Machine Screws
- 4 6-32 Nylon Lock Nuts
- 4 #6 Washers
- 4 2" Flange Brackets

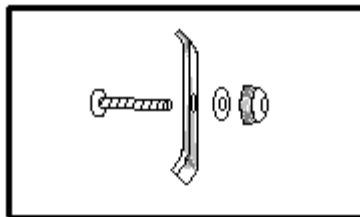
Read and understand instructions before attempting installation

Step 1.

The upper grille must be removed to gain access to the rear of the bumper. Open the hood and remove the plastic radiator cover. Remove two 12mm screws, two 10mm screws & pop out three plastic clips to remove. Use a screwdriver to pry the hood bumpers (plastic push in fastener) out.

Step 2.

A second person will be helpful in this step to hold the grille inserts in place during installation. Test fit the grille in front of the bumper. Install the machine screws into the tabs welded to the back on the billet grille. From the rear of the bumper opening, install a flange bracket, washer and lock nut on each screw. Snug the fasteners down to hold the grille in place (do not over tighten).



Step 3.

Check the alignment of the billet insert. If necessary, loosen the insert and adjust. Installation is now complete. *Thank you for purchasing a T-Rex Billet Grille. 11/9/06*