



25973

2008 SCION
SCION XB

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BILLET BUMPER INSERT

Tools Required:

Phillips / Slotted Screwdrivers
8mm Socket or Nut Driver

Part List:

- 1 Billet Bumper Grille
- 2 6-32 Nylon Lock Nuts
- 2 Machine Screws
- 2 2" Brackets

Read and understand instructions before attempting installation

Step1.

Open the hood and remove the plastic radiator cover. Remove two 10mm screws & pop out three plastic clips to remove. Use a screwdriver to pry the hood bumpers (plastic push in fastener) out. Release the lower clips on bottom of the grille and remove from the vehicle.

Step2.

Center the insert onto the grille face. From behind grille; secure the insert using the nylon lock nuts, machine screws and the provided 2" brackets **(1)**. Snug the brackets down

Thank you for purchasing a T-Rex Billet Grille. 8/15/07