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04-08 FORD
F-150 TRUCKS
VERTICAL



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04-08 FORD F-150 - ALL MODELS **VERTICAL BILLET INSERT – FULL OPENING**

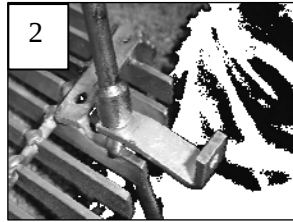
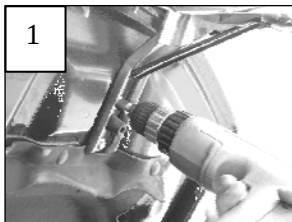
Tools Required:

Phillips / Slotted Screwdrivers
5/16" Wrench or Pliers
Drill and 1/8" Drill Bit
Pliers

Parts List:

1	Billet Grille (74 Bars)	6	#8 x 3/4 Phillip Screws
6	6-32 x 1/2" Machine Screws	6	#8 Flat Nuts
12	6-32 x 3/4" Machine Screws	6	L Brackets
18	6-32 Nylon Lock Nuts	6	Extension Brackets
18	#6 Flat Washers	2	Bumper Brackets

Read and understand instructions before attempting installation



Step 1.

Remove the six retaining nuts from the rear of the grille shell. Now remove the four bolts that hold the grille shell to the hood (1). Remove the shell assembly from the vehicle.



Apply masking tape to the chrome or painted area of the grille to prevent scratching. Remove the metal support brackets on each end. Separate the center honeycomb or bar style center section from the painted or chrome outer ring.

Step 2.

Along the bottom; attach the L brackets to the grille (2); attach the two bumper brackets (shaped like a P) on each end of the grille (3); use the machine screws, nuts and washers provided. Center the grille into the outer ring.

Drill a 1/8" hole into the bottom of the grille; aligned with the brackets on the bottom. Secure the brackets to the outer ring using the #8 screws and flat nuts.

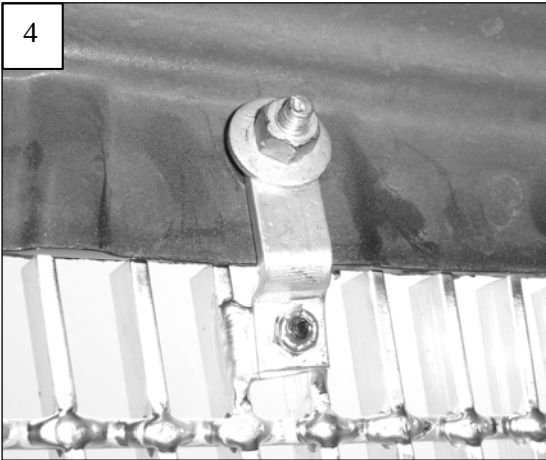
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Step 3.

Center the grille assembly onto the vehicle. Secure the extension brackets to the mounting studs with the factory nuts (4). Use the remaining machine screws, nuts and washers to attach them to the grille.

Re-install the metal support brackets to the grille; attach the bottom to the remaining hole in the bumper brackets.

Push the bottom of the grille assembly up towards the hood; then tighten the mounting studs.

Step 4.

Check the billet alignment to the factory outer ring. The extension brackets on top and the L brackets on the bottom are aluminum. It may be necessary to slightly bend the brackets with a pair of pliers to achieve the proper adjustment.

Slowly close the hood and check the adjustment of the grille. The factory rubber hood bumpers contact the bumper brackets on each end of the grille. These bumpers can be screws in or out to adjust the grille.

The factory Ford emblem can be re-installed over the billet grille with the use of double-sided tape.

Thank you for purchasing a T-Rex Billet Grille.

