

# **30593**

**03-06 FORD  
EXPEDITION**



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## **03-06 FORD EXPEDITION** **BILLET INSERT - VERTICAL**

### **Tools Required:**

Phillips / Slotted Screwdriver  
Needle-Nose Pliers

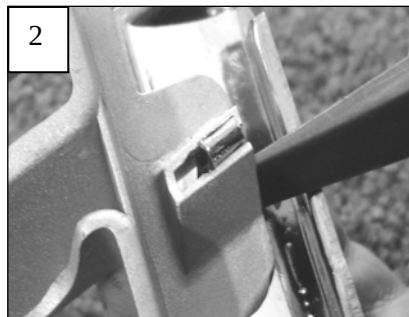
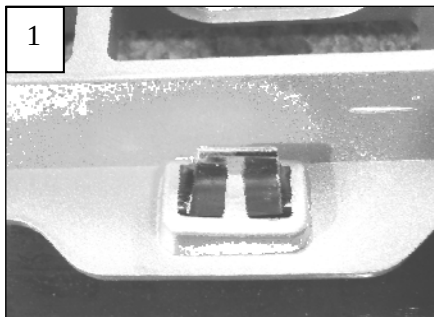
### **Hardware Included:**

1 Billet Grille Insert (61 bars)  
5 #8 x 3/4 Self Drill Screws  
1 #8 Flat Nut

## **Read and understand instructions before attempting installation**

### **Step 1**

Remove the plastic cover on top of grille from vehicle and the two metal screws securing the bumper cover on top. Depress the molded clips on top of the grille. Eight "Metal U Clips" hold the plastic center grid and the chrome (or painted) molding to the bumper cover. There are two on each end and four along the bottom. Remove these metal clips by carefully opening the mouth of clips and pulling them out; use a small flat screw driver or pry away the clips from the grill tabs. Do not break the plastic tabs on the molding.



### **Step 2**

The molding must be removed from the center grid. Use needle-nose pliers to break the five tabs molded to the square grid along the bottom (1) and two on each end (2). Re-install the molding back on the vehicle; utilizing the Metal U Clips.

### **Step 3**

Slide the Billet Grille in the front opening from the Top or from Side to Side. Push the billet grille out and make it Flush against the molding. Use the Self-Drilling screws to secure the billet insert; first mount the lower brackets to the fiberglass OE front panel, and then the top brackets. Re-install the black plastic cover back on the vehicle. Use the remaining screw and flat nut to secure the center bracket on top. Make sure the billet is centered and clears the hood. ***Thank you for purchasing a T-Rex Billet Grille. 9/6/06***