

30715

03-06 LINCOLN

AVIATOR

BILLET INSERT

VERTICAL



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Tools Required:

Phillip Screw Driver
Die Grinder w/ Cut-off wheel
Files or Sandpaper
Drill
1/8" Drill Bit

Hardware / Parts Included:

1 - Main Billet Insert (60 Bars)
8 - #8 x 3/4 Phillip Screws
8 - #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1

Remove the factory grille shell from the hood of the vehicle.

Step 2

Cut the gray plastic vertical bars out from the center of the grille shell. File the cut edges smooth so the billet bars do not contact at the cuts. Do not leave any sharp or rough edges.

Step 3

Center the billet insert in the opening. Hold the insert firmly in place; Drill a 1/8" hole at each mounting tab. Fasten the insert to the shell using the hardware provided.

Step 4

Re-install the complete grille shell assembly back on the vehicle. Make sure the hood latch handle sits in the correct slot in the billet insert (note the cut on the center cross bar). The installation is now complete.

Thank you for purchasing a T-Rex billet grille.