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**07-08 LINCOLN
NAVIGATOR**

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UPPER CLASS SERIES GRILLE ASSEMBLY W/ 4 PC MESH

Recommended Tools:

Phillips / Slotted Screwdrivers
T30 Torx Bit
Razor Knife
Drill / 3/16" Drill Bit
Wire Cutters

Parts List / Hardware:

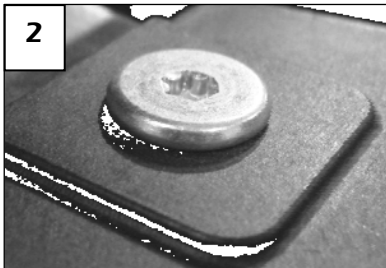
1 Grille Assembly
4 Plastic Retainers
4 Molding Clips (19519)

Read and understand instructions before attempting installation



Step 1

This grille replaces the factory grille assembly. It requires no cutting for installation. Open the hood. Remove the radiator cover; use a screwdriver to unscrew the fasteners; then pull them out (1). Use a T30 Torx bit to remove the four screws securing the grille support to the body (2).



Step 2

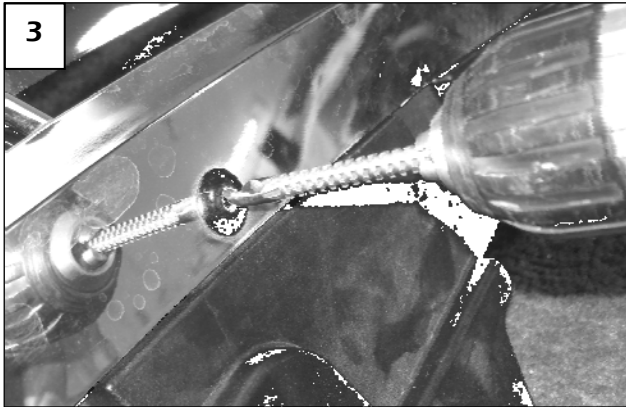
Two plastic fasteners secure a rubber splash shield to the grille support (one on each end of the grille support); use a razor knife to remove the plastic fasteners. Pull the grille forward; reach behind the grille to cut two more plastic fasteners along the bottom of the grille (in each lower corner).



Several bumper cover tabs slide into molded clips along the bottom of the grille. Four metal clips (3) are secured to four of the tabs. Use a slotted screwdriver to remove the clips and separate the molded grille clips from the bumper cover tabs (replacement clips are provided in hardware). Use the palm of your hand to apply pressure to the lower front of the grille while depressing each molded clip. Push the grille back; remove the grille. If installing a bumper insert (part number 55712); follow installation instructions of the bumper installation.

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Step 3

The black plastic grille support must be installed onto the new grille. From the top, drill out the four rivets securing it to the grille (3). Now use a pair of wire cutter to cut and pull the lower portion of the rivet from the grille support (4).

Step 4

Re-install the grille assembly onto the vehicle. Along the bottom, replace the four metal clips behind the grille. Use the provided plastic retainers to replace the four fasteners cut to remove the factory grille. Attach the grille support back onto the vehicle using the factory Torx screws. Replace the four grille support rivets with the plastic fasteners. Install the radiator cover onto the vehicle.

***Thank you for purchasing your T-Rex billet grille.
2/2/07***

