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UPPER CLASS SERIES MESH BUMPER

Tools Required:

Small Slotted Screwdriver
5/16 Wrench
Pliers

Part List:

- 1 Upper Class Bumper
- 3 6-32 Nylon Lock Nuts
- 3 #10 Flat Washers
- 2 2.5" J Hooks
- 1 1/2" L Bracket

Read and understand instructions before attempting installation

Step 1

Remove the factory grille from the truck. This will allow access to the rear of the bumper. Use a small slotted screwdriver to un-clip the plastic clips. There are two on each end, four along the top and three along the bottom. Now remove the grille.

Step 2

Test fit the grille in place. While holding it in place install 2 'J' Hook brackets, #10 flat washers & 6-32 nylon lock nuts on the outside studs, next install 1 'L' bracket, #10 flat washer & 6-32 nylon lock nut on the top center stud. Wrap the end of the brackets around the plastic bumper opening. Do not over-tighten the hardware.

Step 2

Re-install the air shrouds and grill assembly back onto the vehicle.

Thank you for purchasing a T-Rex Billet Grille. 11/11/13