

T-REX

Billet Grilles

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03-05 CHEVY
SILVERADO

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2 PC UPPER CLASS SERIES GRILLE

Recommended Tools:

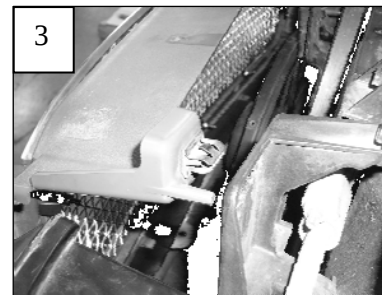
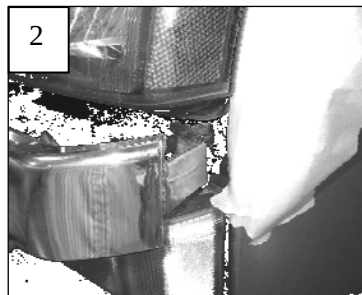
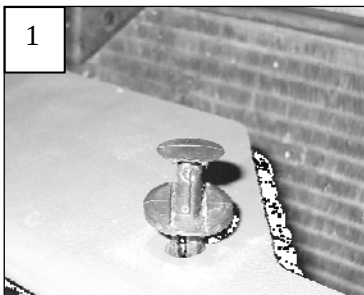
5/16" Wrench or Nut Driver
Slotted Screwdriver
Die Grinder or Jigsaw
Files / Sandpaper
Masking Tape
Drill & 1/8" Drill Bit

Parts List / Hardware:

2	Upper Class Inserts (Top and Bottom)
10	6-32 Nylon Lock Nuts
10	#6 Flat Washers
8	T Flange Brackets
2	#8 x 3/4 Phillips Screws
2	#8 Flat Nuts

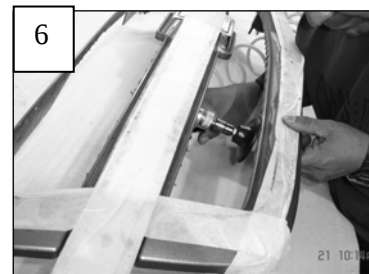
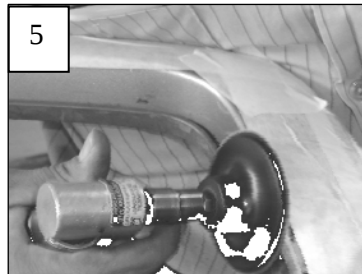
Read and understand instructions before attempting installation

Step 1



Apply masking tape to the POLISHED and painted areas to prevent scratching. Remove the plastic radiator cover fasteners (1). Release the headlight retaining rod to loosen the headlights. Pull the ends of the grille forward to release the metal clips (2). Now release the metal clips next to the headlights and signal lights (3). Remove the grille.

Step 2



Place the grille face up on a work-table. Cut the center mesh along the top and bottom openings; make your cut at the base of the mesh (4). Continue the cuts around the grille opening. File or sand your cuts smooth (5 & 6).

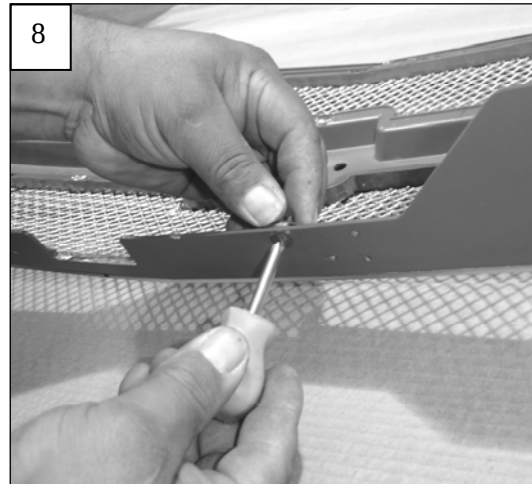
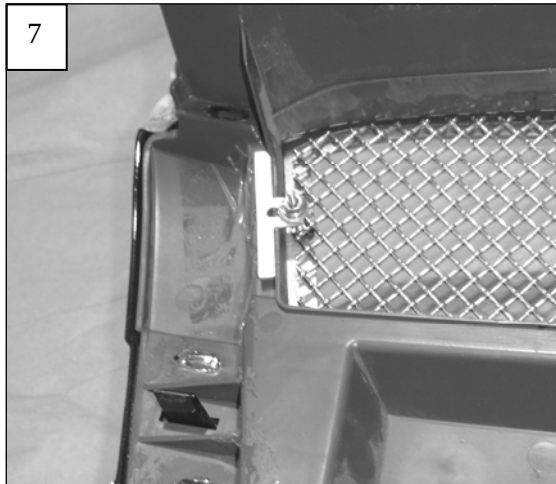
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Step 3

Center the top billet into the openings of the grille shell. Drill a 1/8" hole aligned with the lower mounting studs. Re-center the grille. Install the 'T' shaped flange brackets onto the mounting studs on each end (7). Thread a Nylon lock nut onto each stud. Tighten the nuts until the grille is held in place (**DO NOT TO OVER-TIGHTEN**). Bend the ears of the brackets towards the face of the grille to secure properly. Secure the upper brackets with the plastic fasteners provided; it is a tight fit; use a screw driver to push the fastener in place (8).



Use the remaining 'T' shaped flange brackets, nuts and washers to secure the lower grille in place.

Step 4

Re-install the grille assembly back onto the vehicle. Be sure the plastic fasteners grab the extension brackets on top of the radiator cover (1). Slowly close the hood to check the clearance between the hood and grille; adjust the grille if needed. ***Thank you for purchasing your T-Rex billet grille. 6/29/06***

