



54112
2007 CHEVY
2500-3500 HD

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2 PC UPPER CLASS SERIES GRILLE OVERLAY

Recommended Tools:

Phillips / Slotted Screwdrivers
10mm Socket & Ratchet
5/16" Wrench or Nut Driver

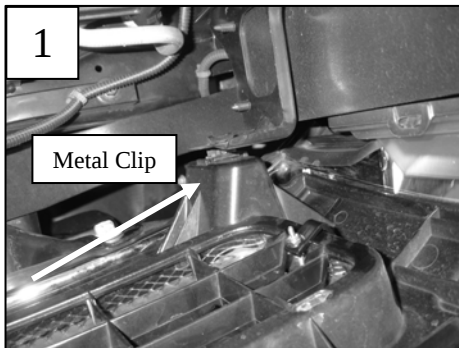
Parts List / Hardware:

2 Upper Class Inserts (Top and Bottom)
20 6-32 Nylon Lock Nuts
20 ½" x ½" L- Brackets 2-hole

Read and understand instructions before attempting installation

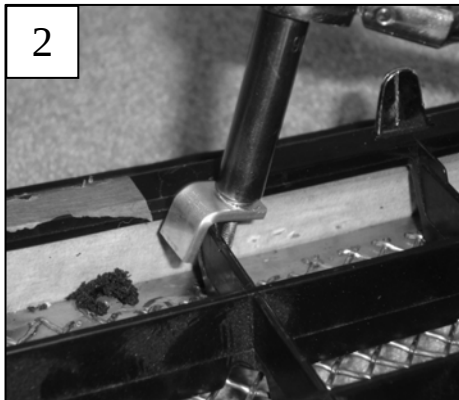
Step 1

Test fit the grilles into the openings. Remove the radiator cover from the vehicle; then the four 10mm bolts along the top of the grille. The grille has metal clips along the bottom and center (1); these secure the grille to the core support. Use a slotted screwdriver to release the clips. Remove the grille. If you have purchased the lower grille part #55112; install grills now.



Step 2

Center the top grille into the opening of the grille shell. Install the L- brackets onto the mounting studs. Thread a Nylon lock nut onto each stud. Tighten the nuts until the grille is held in place (**DO NOT TO OVER-TIGHTEN**). (2) Use the remaining 'L- brackets and nylon lock nuts to secure the lower grille in place.



Step 3

Re-install the grille assembly and radiator cover back onto the vehicle. (3)

Thank you for purchasing your T-Rex billet grille. 10/15/07

