

54153
10-12 GMC
TERRAIN



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Upper Class Grille Overlay w/ Logo Opening 1 Pc.

TOOLS REQUIRED:

Torx bits
Socket and Ratchet Kit
Drill Motor and Bits
Flathead/Phillips Screwdriver

PARTS LIST:

(2) #8 Flat Nuts	(5) 6/32" Nylon Lock Nuts
(2) #8 Screws	(4) 135 Flange Brackets
(1) 1/2X7/8" L-Bracket	(1) Billet Grille



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE

INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Loosen Top Radiator Covers

Loosen the radiator top cover and side covers. There are several plastic pop clips that you can pry up with a flathead screwdriver and bolts that require removal. This will allow you to get your hand behind the factory grille to install the hardware.

Step 2 Mesh Grille Installation

With the top radiator covers loose you can now install the mesh grille. First place mesh grille into the factory grille opening (Fig 1). On the backside of the mesh grille are five threaded studs, two on each side and one in the center on the bottom. On the center bottom threaded stud place the 1/2"x7/8" L-Bracket with the hooked arm facing toward the mesh grille and the 6/32" nylon lock nut on top. The L-Bracket will latch around a small plastic rectangle piece that will be next to it, tighten the nylon lock nut (Fig 2). On the four threaded studs on the sides of the mesh grille you will place the four 135 flange brackets with the angle facing toward the front of the vehicle. They will latch around the plastic on the vehicle and place a 6/32" nylon lock nut on top of the bracket, tighten. Now on the very top of the mesh grille are two metal tabs with holes in them pointing rearward, you will drill a small hole through the plastic under the tab where the hole is (Fig 3). Now insert the two #8 screws through the tabs and the hole you just drilled and from underneath the plastic where you drilled install the two #8 nut plates (Fig 4). Tighten with a phillips screwdriver. Reinstall the hardware in the radiator covers. Installation complete.

